

42

DART AEROSPACE LTD		Work Order:	21568
Description: Spacepod Hardware Kit		Part Number:	K10018
Dwg:		Qty:	4 Kits
Ref: K10018		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																											
1	DC	Issue Traveler (1) K10018 requires (2) D2174-041. (1) D2174-041 consists of (1) D2174-1; (1) D2175-1; (1) D2175-2	KJ	04.09.23	4																																											
2	KP	Pick: Packing Kit <table> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D2174-041</td> <td>Web Assembly</td> <td>B21035/B21335</td> </tr> <tr> <td>1</td> <td>D2985</td> <td>Decal</td> <td>1414160</td> </tr> <tr> <td>16</td> <td>AKS7-1032-130</td> <td>Insert</td> <td>m14240</td> </tr> <tr> <td>8</td> <td>AN3-3A</td> <td>Bolt</td> <td>m14149</td> </tr> <tr> <td>8</td> <td>AN3H4A</td> <td>Bolt (or AN3H4)</td> <td>m15387</td> </tr> <tr> <td>36</td> <td>AN525-10R7</td> <td>Screw</td> <td>m15387</td> </tr> <tr> <td>8</td> <td>AN960JD10</td> <td>Washer</td> <td>m15321</td> </tr> <tr> <td>16</td> <td>AN960JD10L</td> <td>Washer</td> <td>m14651</td> </tr> <tr> <td>16</td> <td>MS21042L3</td> <td>Nut (or -3)</td> <td>m14602</td> </tr> <tr> <td>8</td> <td>MS24694S67</td> <td>Screw</td> <td>m15106</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	2	D2174-041	Web Assembly	B21035/B21335	1	D2985	Decal	1414160	16	AKS7-1032-130	Insert	m14240	8	AN3-3A	Bolt	m14149	8	AN3H4A	Bolt (or AN3H4)	m15387	36	AN525-10R7	Screw	m15387	8	AN960JD10	Washer	m15321	16	AN960JD10L	Washer	m14651	16	MS21042L3	Nut (or -3)	m14602	8	MS24694S67	Screw	m15106		
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3	QC4	Inspect Kit 100% for Completeness on the W/O		04/10/04	4																																											
4	ST	Identify and Stock		04/12/09	4																																											
5	AC	Cost / part: 70.40		04.12.10	4																																											
6	DC	Close W/O 70.40 Inspect Level 21	KJ	04.12.10	4																																											

Rev	Date	Change	Revised By	Approved
A	03.03.26	New issue	KJ/RF	
B	04.06.09	Remove procedure for D2174-1/D2175	KJ/RF	
C	04.08.30	Removed assembly of D2174-041	KJ/JLM	JLM

RELEASED
04/08/30

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE							
DATE	STEP	Description of NC section A	Corrective Action Section B			Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 22, 2004
03:57 pm

Work Order No : 0021568
 Project Name : K10018
 Project For : WK442
 Work Order Type : Main
 Main WO Number :
 House Part Number : K10018
 Description : Spacepod Hardware Kit
 Manufactured : Yes
 Amount Req'd : 4
 Amount Done : 0
 Start Date : 09-22-04
 Est Finish Date : 10-14-04
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Margin : 0.000%
 Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====		=====	=====		
Burden :	0.00	0.00	0.00		
=====		=====	=====		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00